

Paper Code: CH-701

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**B. Tech.**  
**SEVENTH SEMESTER EXAMINATION, 2016-17**  
**PROCESS MODELING AND SIMULATION**

[Time: 3 Hours]

[Total Marks: 100]

**Note:** Attempt *ALL* questions. Assume suitable data, if required. All question carry equal marks.

1. Attempt any *four* parts of the following: - (5x4=20)

- (a) Explain in detail the use of mathematical models.
- (b) Write the component continuity equations for a perfectly mixed batch reactor (no inflow or outflow) with first-order isothermal reversible reactions.
- (c) Describe the degree of freedom of flash distillation column with a neat sketch.
- (d) Write the short note on equation of motion.
- (e) Derive the mass balance equations for interacting and non-interacting tanks.
- (f) Explain the terms- lumped parameter system and distributed parameter system.

2. Attempt any *two* parts of the following: - (10x2=20)

- (a) Water is flowing into a cylindrical tank at the constant rate of 0.3 m<sup>3</sup>/s and flowing out at the rate given by  $F = 0.12 h^{1/2}$  where F is the flow rate of water in m<sup>3</sup>/s and h is the depth of water in the tank in meter. The cross section area of tank is 0.9 m<sup>2</sup>. Calculate depth of water at 25 sec if the initial depth of water is 3 m. Use fourth order Runge-Kutta method.
- (b) Air at 25<sup>0</sup>C and 1atm flow though a 4 mm diameter tube with an average velocity of 50 m/s. The roughness is  $\epsilon = 0.0015$ mm. Using Newton Raphson method, calculate the friction factor using the Colebrook equation

$$\frac{1}{\sqrt{f}} = -2.0 \log \left( \frac{\epsilon/D}{3.7} + \frac{2.51}{Re\sqrt{f}} \right)$$

Determine the pressure drop in a 1m section of tube using the relation

$$\Delta P = (fL\bar{V}^2\rho)/2D$$

Density of air at 25<sup>0</sup>C and 1atm is 1.23 kg/m<sup>3</sup> and viscosity is 1.79 X 10<sup>-5</sup> kg/m-s.

- (c) With a neat diagram, develop a equation describing the dynamic changes in series of isothermal constant – holdup CSTRs.

3. Attempt any *two* parts of the following:- (10x2=20)

- (a) A perfectly mixed, isothermal CSTR has an outlet weir. The flow rate over the weir is proportional to the height of liquid over the weir,  $h_{ow}$  to the 1.5 power. The weir height is  $h_w$ . The cross-sectional area of the tank is A. Assume constant density. A first-order consecutive reaction takes place in the tank. Reactant A goes to B at a specific reaction rate  $k_1$ , but B can react at a specific reaction rate  $k_2$  to form third component C:
 
$$A \xrightarrow{k_1} B \xrightarrow{k_2} C$$
 Derive the equations describing the system and also draw neat diagram.
- (b) An irreversible exothermic reaction is carried out in a single perfectly mixed CSTR.  $A \xrightarrow{k} B$  The reaction is first order in reactant A and has a heat lost of reaction  $\lambda$  (kJ/kmol of A reacted). Assume negligible heat losses and constant densities. To remove the heat of reaction

a cooling jacket surrounds the reactor. Cooling water is added to the jacket at a volumetric flow rate  $F_J$  and with an inlet temperature of  $T_{J0}$ . The volume of water in jacket  $V_J$  is constant. The mass of the metal walls are assumed negligible.

- (i) Develop the mathematical model for perfect mixed cooling jacket with neat diagram and
- (ii) Define above model specified, underspecified or over specified.

(c) Solve the following equations by Gauss-Jordan method

$$10x+y+z=12, \quad 2x+10y+z=13, \quad x+y+5z=7$$

4. Attempt any *two* parts of the following:- (10x2=20)

(a) Solve the equation  $\frac{dy}{dx} = \frac{1}{x^2} - \frac{y}{x}$  given  $y(1)=1$ ,  $y(1.1)=0.996$ ,  $y(1.2)=0.986$ ,  $y(1.3)=0.972$  find the value of  $y(1.4)$  and  $y(1.5)$  using Milne's Predictor and Corrector method.

(b) Develop a mathematical model for ideal binary distillation column.

(c) Write the model equations involved in a Batch reactor when it is in the heating phase with a neat diagram

5. Write short note on any *four* parts of the following: - (5x4=20)

- (a) Continuity balance and component Continuity balance
- (b) Sequential modular approach
- (c) Chemical potential
- (d) Simulation software
- (e) Scope of process simulation
- (f) Equation of state